



PORTING OPTIONS

PLEASE CALL TO DISCUSS PRICING AND OPTIONS.

STANDARD PORTING* This includes valve job and all the critical areas sized to your combo, throat, bowl porting, and chamber finished. Exhaust port cleaned up. The areas worked are then blended. This is NOT a full hard rolled port. I'll give you the flow sheet for future cam choices and combos. 18-20 hours of grinding and flow bench work. Prices start at \$1000 for SBC

FULL PORTING* All out porting and velocity profiles. This includes multi angle valve job, hand blended. All of the above with a fully hard rolled intake and exhaust port and chamber. Exhaust port exit is sized. Exhaust port is FULLY polished. Contouring the guides. Port mapping to achieve proper velocity. Chamber is sized to bore. Attention to detail is above and beyond!! Prices start at \$1350 for SBC.

****The valve seat area is the most critical part of the flow path in a competition cylinder head.***